



## LEE'S GRINDING, INC.

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# PRODUCTION EQUIPMENT LIST

### ID GRINDERS

Capacity Range: .125 to 10.00" diameter

<u>Manufacturer</u>	<u>Model</u>	<u>Serial No.</u>
Cincinnati Milacron	<b>Heald 2EF73</b>	46073
Cincinnati Milacron	<b>Heald 2EF73</b>	46272
Okuma	<b>GI-5N CNC</b> (2 Spindle)	0011
Okuma	<b>GI-20 CNC</b> (4 Spindle)	0133
Tripet	<b>TST50 CNC</b> (1 Spindle)	T0500081
Studer	<b>S140 CNC</b> (2 Spindle)	024.0004.70.001
Micron	<b>MIG-101I-WS2G-HS</b> (3 Spindle)	

### OD GRINDERS

Capacity Range: .050 to 17.50" diameter x 40" length

<u>Manufacturer</u>	<u>Model</u>	<u>Serial No.</u>
Landis	<b>1R</b> 10x20 Universal	875-30
Landis	<b>2R</b> 10x24 Universal w/ ID Attachment	877-12
Landis	<b>1R CNC</b> 10x20 Straight	906-13
Landis	<b>1R CNC</b> 10x20 Angle	906-11
Okuma	<b>GU-24S CNC</b> 9x12 Universal w/ ID Attachment	0045
Studer	<b>40 CNC</b> 17.5 x 40 Universal w/ (2) OD Wheels & ID Spindle	011.0320.90.054
Studer	<b>ECO 1000 CNC</b> 13.5 x 40 Universal	026.0141

### CENTERLESS GRINDERS

Capacity Range: .050 to 4.50" diameter

<u>Manufacturer</u>	<u>Model</u>	<u>Serial No.</u>
Cincinnati Milacron	<b>OM</b> Centerless	2M2H5A-107
Cincinnati Milacron	<b>107-4</b> Centerless (Rebuilt 1999)	1M1H5H-18
Cincinnati Milacron	<b>CINCO 15</b> Centerless	9M8H5S-74
Cincinnati Milacron	<b>RK220-8 CNC</b> Centerless w/ Rotary Diamond dresser	9163A0194-0013
LANDIS CINCINNATI	<b>VIKING – SUPER SERIES 200 CNC</b> Twin Grip Centerless grinder w/ Rotary Diamond dresser	HV35023

## CRUSH FORM GRINDERS

Capacity Range: .050 to 3.00" diameter

<u>Manufacturer</u>	<u>Model</u>	<u>Serial No.</u>
Sheffield Machine	<b>#10 CNC</b> Form Grinder	5-0963-0394
Sheffield Machine	<b>#10 CNC</b> Form Grinder	5-0964-0394
Sheffield Machine	<b>#10 CNC</b> Form Grinder	5-0961-0394
Sheffield Machine	<b>#10 CNC</b> Form Grinder	5-0962-0394
Sheffield Machine	<b>#10 CNC</b> Form Grinder	5-0512-0876

## INTERNAL HONES

Capacity Range: .060 to 2.50" diameter

<u>Manufacturer</u>	<u>Model</u>	<u>Serial No.</u>
Sunnen Hone	<b>1600</b>	42814
Sunnen Hone	<b>MBC 1800D</b>	81091
Sunnen Hone	<b>MBC 1800D</b>	81399
Sunnen Hone	<b>MBC 1805D</b>	2N1-91390
Sunnen Hone	<b>MBC 1805D</b>	2N1-91403
Sunnen Hone	<b>ML-5000-D</b> w/Automatic Size Control	4E1-1167

## CYLINDRICAL LAPPER

Capacity Range: .125 to .750" diameter

<u>Manufacturer</u>	<u>Model</u>	<u>Serial No.</u>
Peter Wolters	Cylindrical Lap	147-221-421-30

## EDM

<u>Manufacturer</u>	<u>Model</u>	<u>Serial No.</u>
Charmilles	<b>RoboForm 22</b> CNC Sinker W/16 Station Tool Changer	230150
Charmilles	<b>RoboForm 23</b> CNC Sinker W/4 Station Tool Changer	582074
Agie Charmilles	<b>AGIE DRILL</b>	106-010
Agie Charmilles	AGIE Drill EDM Drill 20	397.900.157.0170
Belmont	SY-CNC2535 (Fast Hole)	FY112535070
Belmont	SY-CNC2535 (Fast Hole)	AY182535T371

## MACHINING - TURNING & MILLING

<u>Manufacturer</u>	<u>Model</u>	<u>Serial No.</u>
Citizen	<b>CINCOM L20 TYPE VIII</b> Swiss Turn Lathe	015901
Citizen	<b>CINCOM A32 TYPE VII</b> Swiss Turn Lathe	V14181
Citizen	<b>CINCOM A20-3F7</b> Swiss Turn Lathe	AF5360
Citizen	<b>CINCON L20e-2m8</b> Swiss Turn Lathe	QF0450
Citizen	<b>CINCOM A32-2n72</b> Swiss Turn Lathe	V25242
Hardinge	<b>QUEST 6/42 Lathe</b> (w/Tailstock)	QC-249
Hardinge	<b>QUEST 6/42 Lathe</b> (w/Sub Spindle)	QC-558

HAAS

**DT-1 Drill/Tap Center**

1083246

**MISCELLANEOUS**

Manufacturer

Model

Serial No.

JET

**JTM-4VS** Turret Milling Machine

6120951

Sheffield Machine

**122VA** Roll Grinder

5-0064-870

COMCO

**MB1005** Micro Blaster

9498

Blue M

**CW-150F-2** Stress Relieve Oven

C7-200

Telesis

**Pinstamp Marking System**

1235

Trump

TMP6100/090 w/12" x 6" Marking Area

**Trumark Station 5000**

E1052A0082

Laser Marking System

EX-CELL-O

**Thread Grinder**