



# LEE'S GRINDING, INC.

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## P R O D U C T I O N E Q U I P M E N T L I S T

### I. D. GRINDERS

*Capacity Range: .125 to 10.00" diameter*

<u>Manufacturer</u>	<u>Model</u>	<u>Serial No.</u>
CINCINNATI MILACRON	<b>HEALD 171</b>	45659
CINCINNATI MILACRON	<b>HEALD 2EF73</b>	46073
CINCINNATI MILACRON	<b>HEALD 2EF73</b>	46272
OKUMA	<b>GI -5N CNC (2 SPINDLE)</b>	0011
OKUMA	<b>GI-20 CNC (4 SPINDLE)</b>	0133
TRIPET	<b>TST50 CNC (1 SPINDLE)</b>	T0500081
STUDER	<b>S140 CNC (2 SPINDLE)</b>	024.0004.70.001 <i>New March 2003</i>

### O. D. GRINDERS

*Capacity Range: .050 to 17.50" diameter x 40" length*

<u>Manufacturer</u>	<u>Model</u>	<u>Serial No.</u>
LANDIS	<b>1R 10x20 UNIVERSAL</b>	836-52
LANDIS	<b>1R 10x20 UNIVERSAL</b>	875-30
LANDIS	<b>2R 10x24 UNIVERSAL</b>	877-12
	w/ I.D. ATTACHMENT	
LANDIS	<b>1R CNC 10x20 STRAIGHT</b>	906-13
LANDIS	<b>1R CNC 10x20 ANGLE</b>	906-11
OKUMA	<b>GU-24S CNC 9x12 UNIVERSAL</b>	0045
	w/ I.D. ATTACHMENT	
STUDER	<b>S40 CNC 17.5 x 40 UNIVERSAL</b>	011.0320.90.054 <i>New Nov. 1999</i>
	w/ 2 O.D. WHEELS & I.D. SPINDLE	
STUDER	<b>ECO 1000 CNC 13.5 x 40 UNIVERSAL</b>	026.0141 <i>NEW MARCH 2004</i>

### CENTERLESS GRINDERS

*Capacity Range: .050 to 4.50" diameter*

<u>Manufacturer</u>	<u>Model</u>	<u>Serial No.</u>
CINCINNATI MILACRON	<b>OM CENTERLESS</b>	2M2H5A-107
CINCINNATI MILACRON	<b>107-4 CENTERLESS (Rebuilt 1999)</b>	1M1H5H-18
CINCINNATI MILACRON	<b>CINCO 15 CENTERLESS</b>	9M8H5S-74
CINCINNATI MILACRON	<b>RK220-8 CNC CENTERLESS</b>	9163A0194-0013
	w/ ROTARY DIAMOND DRESSER	

### CRUSH FORM GRINDERS

*Capacity Range: .050 to 3.00" diameter*

<u>Manufacturer</u>	<u>Model</u>	<u>Serial No.</u>
SHEFFIELD MACHINE	<b>#10 CNC FORM GRINDER</b>	5-0963-0394
SHEFFIELD MACHINE	<b>#10 CNC FORM GRINDER</b>	5-0964-0394
SHEFFIELD MACHINE	<b>#10 CNC FORM GRINDER</b>	5-0961-0394
SHEFFIELD MACHINE	<b>#10 CNC FORM GRINDER</b>	5-0962-0394
SHEFFIELD MACHINE	<b>#10 CNC FORM GRINDER</b>	5-0512-0876

## INTERNAL HONES

Capacity Range: .060 to 2.50" diameter

<u>Manufacturer</u>	<u>Model</u>	<u>Serial No.</u>
SUNNEN HONE	<b>1600</b>	42814
SUNNEN HONE	<b>MBC 1800D</b>	81091
SUNNEN HONE	<b>MBC 1800D</b>	81399
SUNNEN HONE	<b>MBC 1805D</b>	2N1-91390
SUNNEN HONE	<b>MBC 1805D</b>	2N1-91403
SUNNEN HONE	<b>ML-5000-D</b> w/AUTOMATIC SIZE CONTROL	4E1-1167 <u>New March 2008</u>

## CYLINDRICAL LAPPER

Capacity Range: .125 to .750" diameter

<u>Manufacturer</u>	<u>Model</u>	<u>Serial No.</u>
PETER WOLTERS	CYLINDRICAL LAP	147-221-421-30

## EDM

<u>Manufacturer</u>	<u>Model</u>	<u>Serial No.</u>
CHARMILLES	<b>RoboForm 22</b> CNC DIESINKER W/16 STATION TOOL CHANGER	230150 <u>New June 2000</u>
CHARMILLES	<b>RoboForm 23</b> CNC DIESINKER W/4 STATION TOOL CHANGER	582074 <u>New August 2008</u>
AGIE CHARMILLES	<b>AGIE DRILL</b>	106-010 <u>New August 2007</u>

## MACHINING - TURNING & MILLING

<u>Manufacturer</u>	<u>Model</u>	<u>Serial No.</u>
CITIZEN	<b>CINCOM L20 TYPE VIII</b> SWISS TURN 7 AXIS LATHE	015901 <u>New August 2007</u>
HARDINGE	<b>QUEST 6/42 LATHE</b> (w/TAILOSTOCK)	QC-249 <u>NEW SEPTEMBER 2002</u>
HARDINGE	<b>QUEST 6/42 LATHE</b> (w/SUB SPINDLE)	QC-558 <u>NEW DECEMBER 2004</u>

## MISCELLANEOUS

<u>Manufacturer</u>	<u>Model</u>	<u>Serial No.</u>
CINCINNATI MILACRON	<b>TOOL MASTER</b> (MILL)	6J1V5D-355
JET	<b>JTM-4VS</b> TURRET MILLING MACHINE	6120951 <u>New May 2007</u>
SHEFFIELD MACHINE	<b>122VA</b> ROLL GRINDER	5-0064-870
COMCO	<b>MB1005</b> MICRO BLASTER	9498
BLUE M	<b>CW-150F-2</b> STRESS RELIEVE OVEN	C7-200
TELESIS	<b>PINSTAMP MARKING SYSTEM</b> TMP6100/090 w/12" x 6" MARKING AREA	1235 <u>NEW APRIL 2004</u>